

Dmix International

${\tt CYLINDRICAL\ LIN/LOX/LAR\ SWAP\ BODY\ UNIT\ CAP.\ 8m3\ PERLITE\ INSULATED-PS=15\ bar-ADR\ COMPL. }$

- π MARKED - WITH PBU



Max. allowable working pressure

Water capacity
Construction code
Design temperature

Test pressure
Internal diameter
Inner tank shell length

Total length (jacket included)

RX

Tank material

NDTs:

TANK DETAILS

15 bar g (plus 1 bar for external vacuum) 8.000 lts (LOX optimized unit for 4x2 truck)

ADR2019 / EN 13530

-196°C ÷ +50°C

20,7 bar g

2.094 mm

1.500 mm

5.280 mm approx (LOX optimized unit for 6x2 truck)

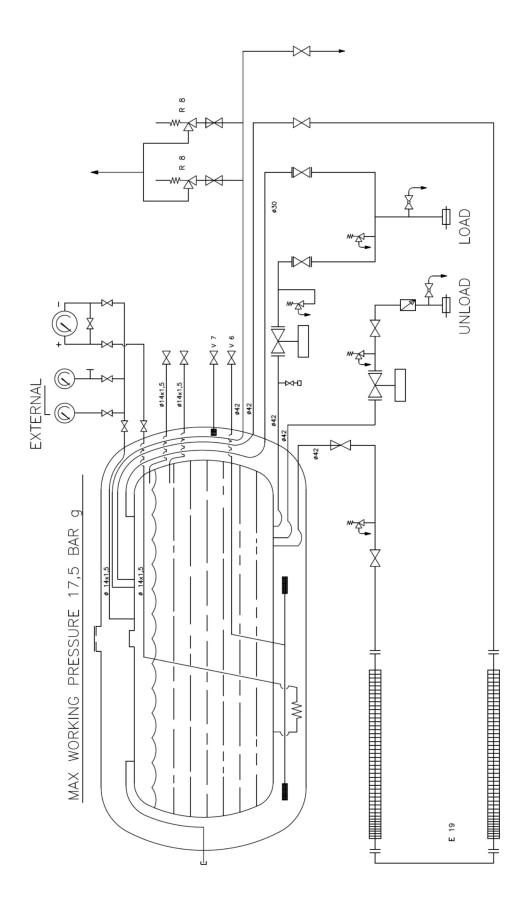
AISI 304 (1.4301)

100% full penetration welding

PT 100% for welds where RX is not possible



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Dmix International Art.A.

Viale Enzo Paolo Tiberi n° 8, 06124 PERUGIA (PG) C.F/P.IVA 03610350542 REA PG301726



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The tank will be equipped with: - no. 1 baffle welded to shell (according to ADR)

- no. 1 continuous saddle per each side

Insulation:

double wall tank, insulation under vacuum with perlite.

Max. allowable pressure in the hollow space:

- 0,05 mbar (measured at cold state)
- 0,1 mbar (measured at warm state)

Outer jacket in carbon steel S235JR+AR STANDARD BASEPLATE FOR 10' CONTAINER. **NO CUSTOMER LOGO**OR SPECIAL EXTERNAL PAINTING IS INCLUDED

TRANSFER EQUIPMENT

As per details in attached P.&I.D. Globe valve brand Thermomess, differential pressure gauge WIKA, pressure relief valves General Instruments. Liquid transfer through lateral high flow rate vaporizer (≈90 lts/min in standard conditions)

ACCESSORIES

2 x 6 kg. dry chemical fire extinguishers ABC type c.w. PVC holders. An earthing rubber covered strap and automatic reel for conductive discharge of electrostatic charges. Supply and fit, 2 brake locks with chains and brackets. Aluminium EEC compliant rear bumper

CERTIFICATES / DOCUMENTATION

- 1 Approval of T-PED notified body for calculation of tank design
- 2 Approval of T-PED notified body for tank material
- 3 X-ray certificates approved by T-PED notified body
- 4 Hydraulic test certificate approved by T-PED notified body
- 5 Complete test-pack containing material test certificates, third party inspection reports, ultrasonic scan reports, MPI test reports for pressure vessel fittings, manufacturers catalogues, drawings etc.
- 6 Manual complete with technical and sales information, including part list for all equipments

PAINTING (EXTERNAL JACKET)

- External sandblasting SA 2" ½
- Primer: zinc phosphate with 40 micron dry film thickness (dft)
- Final coatings: White colour (RAL 9010) 2 coats of polyurethanic paint.